


 KANEPACKAGE PHILIPPINE INC. Blk 6-B Lot 2 & 3 P3, Lima Technology Center, Malvar, Batangas Telephone No.: (043) 236-6885	INVESTIGATION REPORT		
	Prepared By:	Check By:	Approved By:
	MHVITO QA-IE/ Prodn IE	N. CEPEDA/R.ALMARIO QA/ Prodn SV/MANAGER	R. MIRANDA KPLIMA ASST.VICE PRESIDENT
DATE:	231020		

5M REVIEW		DOCUMENT REVIEW					
MAN	No Changes	Affected Document:	Date Reviewed:	Disposition:		PIC:	Target Date:
MACHINE	No Changes	Procedure Manual	231020	<input type="checkbox"/> With Revision	<input checked="" type="checkbox"/> No Revision	MH VITO	N/A
MATERIAL	No Changes	Work Instruction		<input checked="" type="checkbox"/> With Revision	<input type="checkbox"/> No Revision	MH VITO	N/A
METHOD	No Changes	Process Flow		<input type="checkbox"/> With Revision	<input checked="" type="checkbox"/> No Revision	MH VITO	N/A
ENVIRONMENT	No Changes	Forms		<input type="checkbox"/> With Revision	<input checked="" type="checkbox"/> No Revision	MH VITO	N/A

I. PROBLEM DESCRIPTION

1.1. ISSUE:	
	DELAMINATION
1.2 DETAIL	
PART CODE:	5162977-00
PART NAME:	LOUVRE 2 MDX ASIA
1.3. BACKGROUND:	
PICTURE 	DETAILS: <ul style="list-style-type: none"> > PLAN QTY: 788 EA > REJECT QTY: 102 EA > REJECT PERCENTAGE: 12.94% > JO ORDER: 048070 > VISCOSITY: 2.1 > CONVEYOR SPEED: 9.5 > GLUE APP: 4 > IMPRESSION: 23

II. IMMEDIATE ACTION

ACTION ITEMS	Target Date:	Person In-charge
SORTING AND REWORKING	231025	PRODUCTION


PROCESS FLOW CHART

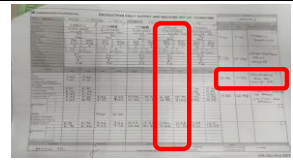


III. CAUSE ANALYSIS:

WHY 1:	Why Delamination occurred in Louvre item? The lower flap of panel B has a weak glue application.
WHY 2:	Why it has Weak application of glue on the panel ? The single face and printed sheet does not adhere well even though it passes through the conveyor to flatten properly . The glue applied on the single Face does not penetrated noe adhrene on the printed sheets






 KANEPACKAGE PHILIPPINE INC. Blk 6-B Lot 2 & 3 P3, Lima Technology Center, Malvar, Batangas Telephone No.: (043) 236-6885		<h1>INVESTIGATION REPORT</h1>		
DATE: 231020		Prepared By:	Check By:	Approved By:
		MHVITO QA-IE/ Prodn IE	N. CEPEDA/R.ALMARIO QA/ Prodn SV/MANAGER	R. MIRANDA KPLIMA ASST.VICE PRESIDENT
WHY 3	Why glue applied on the SF does not penetrated nor adhere on the Printed sheets? The Single face used has a warpage issue			
WHY 4:				
WHY 5:	-			



IV. ACTION PLAN:

V. EVIDENCES:

1	CONDUCT MEETING/ ORIENTATION REGARDING DELAMINATION ISSUE IN 5162977-00 LOUVRE 2 MDX ASIA		231026
2	PUT ADDITIONAL WEIGHTS WHEN ENCOUNTER WARP SF (FROM 2 WEIGHTS TO 3 WEIGHTS)		FOR CHECKING
3	INCLUSION OF PUTTING ADDITIONAL WEIGHTS IN WORK INSTRUCTION WHEN THE SF USED ARE WARPED		ON-GOING (231110)